



technical sheet

## CERTIFICATION OF

## VITRIFIED CLAY PIPE SYSTEMS

BENOR

This technical data sheet was printed on 2/04/2025.  
The validity of this technical data sheet can be checked on  
<http://extranet.copro.eu/>



## TECHNICAL DATA SHEET

QUICK CODE	VERSION	VALIDITY
<b>0015/0007</b>	<b>7.2 - 8/02/2025</b>	<b>CERTIFIED</b>
CERTIFICATE HOLDER	PRODUCTION UNIT	CERTIFICATE NUMBER
WIENERBERGER INFRA Europaallee 63 D-50226 Frechen +49 22 34 50 70 <a href="mailto:info@steinzeug-keramo.com">info@steinzeug-keramo.com</a>	WIENERBERGER INFRA 'WERK 1' Verlängerte Torgauerstrasse 1 D-06905 Bad Schmiedeberg +49 34 92 57 50 <a href="mailto:info@steinzeug-keramo.com">info@steinzeug-keramo.com</a>	BENOR 0015/95 Vitrified clay pipe systems

## PRODUCT

OFFICIAL NAME	COMMERCIAL NAME
<b>ADAPTORS, CONNECTORS AND FLEXIBLE COUPLINGS</b>	<b>VITRIFIED CLAY CONNECTING SOCKETS</b>

## CAPTION ON THE PRODUCT

BENOR  
Production date  
Production unit  
EN 295-4  
PTV 895-4  
Nominal size (DN...)  
Joint system

## APPLICATION

- |  |   |   |
|--|---|---|
| <input checked="" type="checkbox"/> CCT/TB 2015                  | <input checked="" type="checkbox"/> PTV 895-4 (3.0) | <input checked="" type="checkbox"/> EN 295-4 (2013) |
| <input checked="" type="checkbox"/> CCT Qualiroutes (2017)       |   |   |
| <input checked="" type="checkbox"/> SB 250 - versie 4.1          |   |   |
| <input checked="" type="checkbox"/> CCT Qualiroutes (2021)       |   |   |
| <input checked="" type="checkbox"/> SB 250 - versie 4.1 + errata |   |   |

This product was not checked according to the crossed-out reference documents or does not comply with them.

Use: Drains and sewers.

## EXPLANATIONS (THIS DOES NOT COME UNDER SUPERVISION IN THE CONTEXT OF BENOR CERTIFICATION)

## ATTENTION POINTS - TO BE CHECKED BY CUSTOMER (NOT LIMITED)

- \* Is there a delivery note for each delivery?
- \* Is there reference to the technical data sheet on the delivery document?
- \* Does the technical data sheet code mentioned on the delivery note correspond with the code mentioned on the product?
- \* Does the product meet the requirements from the tender?

## FORM OF DELIVERY

On a pallet.

## EXTRA INFORMATION

\* In case vulcanized rubber sealing elements are supplied as separate components, they should be marked with reference to PTV 8681-1 and the classification for high chemical resistance.

\* Coupling materials such as polypropylene sleeve couplings, metal banded flexibile couplings and adaptors, connectors, insertable fittings and sealing rings and heatshrinkable sleeves should be marked with reference to PTV 895-4.

\* The KeraMat Lubricant shall be used for all vitrified clay joint systems.

\* The conformity of the rubber components according to PTV 895-4 and EN 681-1 is demonstrated by an equivalence procedure, which is part of the BENOR certification of the vitrified clay product.

## Contact at

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 \* **Certificate holder:** René van Veldhoven +32 11 21 02 32 R.vanVeldhoven@steinzeug-keramo.com

## PRODUCT CHARACTERISTICS

GENERAL REQUIREMENTS	ACCORDING	UNIT	VALUE	MIN	MAX
Water absorption	PTV 895-4, Clause 3.4.2	%	-	-	6
Appearance	PTV 895-4, Clause 3.4.3		Glazed	-	-
DIMENSIONAL REQUIREMENTS	ACCORDING	UNIT	VALUE	MIN	MAX
Internal diameter (*)	PTV 895-4, Clause 3.4.4	mm	See drawing	-	-
Length (*)	PTV 895-4, Clause 3.4.5	mm	See drawing	-	-
OTHER REQUIREMENTS	ACCORDING	UNIT	VALUE	MIN	MAX
Tightness (*)	PTV 895-4, clause 3.4.9		-	-	-
<i>Airtightness</i>			Pass	-	-
<i>Watertightness</i>			Pass	-	-
Chemical resistance	PTV 895-4, clause 3.4.10	%	-	-	0.15
REQUIREMENTS FOR JOINT ASSEMBLIES	ACCORDING	UNIT	VALUE	MIN	MAX
Joint interchangeability (*)	PTV 895-4, Clause 3.5.2		-	-	-
<i>Jointing system</i>		Class	See drawing	-	-
Watertightness under angular deflection (*)	PTV 895-4, Clause 3.5.3	mm	Highest value of deflection	100	-
Watertightness under shear load (*)	PTV 895-4, Clause 3.5.4		Pass	-	-
Chemical and physical resistance to effluent (*)	PTV 895-4, Clause 3.5.5	Class	CH	-	-
Thermal cycling stability (*)	PTV 895-4, Clause 3.5.6		Pass	-	-
Long-term thermal stability (*)	PTV 895-4, Clause 3.5.7		Pass	-	-
Increased watertightness at 1 bar	PTV 895-4, Clause 3.5.8		Pass	-	-

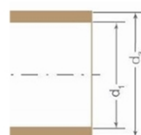
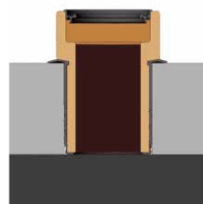
Watertightness assembly of connector and clay pipe	PTV 895-4, Clause 3.5.9		Pass	-	-
Increased watertightness at 1 bar connector + pipe	PTV 895-4, Clause 3.5.10		Pass	-	-

(\*) These product characteristics are a statement by the producer taken from its declaration of performance. The certificate holder declares that the values listed are in accordance with its declaration of performance.

## TECHNICAL DRAWING

Nominale diameter	Verbindings-systeem	Maten		Lengte	Sterkte-klasse
Nominal size	Joint system	Dimensions		Length	Strength class
Diamètre nominal	Système d'assemblage	Dimension		Longueur	Classe de résistance
DN 1		binnenkant buis inner pipe intérieur tuyaux $d_1$ mm	buitenkant buis outer pipe extérieur tuyaux $d_3$ mm	$l_1$ mm	
150	F	$151 \pm 5$	$187 +0,5 / -0$	$40 \pm 2,5$	34
				$70 \pm 2,5$	
				$100 \pm 2,5$	
				$120 \pm 2,5$	
				$140 \pm 2,5$	
				$160 \pm 2,5$	
				$180 \pm 2,5$	
200	F	$200 \pm 5$	$240,5 +0,5 / -0$	$241 +0,5 / -0$	200
				$70 \pm 2,5$	
				$100 \pm 2,5$	
				$120 \pm 2,5$	
				$140 \pm 2,5$	
				$160 \pm 2,5$	
				$180 \pm 2,5$	

Indrukmoef C verbindingssysteem F / Connecting socket C jointing system F  
Raccord de piquage C système d'assemblage F



## ATTESTATION

The BENOR certification of the product states that there is, on the basis of a periodic external supervision, a sufficient degree of confidence that the certificate holder is in a position to continuously guarantee the conformity of the product as specified in the reference documents and TRA 95 BENOR (3.0).

This datasheet contains the performance characteristics specified by the manufacturer. The datasheet is verified by the certification body.

The certificate holder declares that the product supplier/delivered by it conforms to the datasheet as set out on the delivery note.

By making it available digitally, the producer declares that he agrees with this sheet

Name: René van Veldhoven

Date: 8/11/2024

COPRO

**Name:** Koen Van Daele

**Date:** 8/11/2024

**Signature:**



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Zellik